

Date: Monday, 4/3/2006 2:07:38 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE
Job Number :	26476		
Estimate Number :	12155		
P.O. Number :	N/A	Part Number :	D34791
This Issue :	4/3/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3479 REV A
First Issue :	N/A	Project Number :	N/A
Previous Run :	26288	Drawing Revision :	A
	Type :	Material :	N/A
	SMALL / MED FAB	Due Date :	4/28/2006
Written By :	SEE COMMENT BELOW		Qty: 3 Um: 2 Each
Checked & Approved By :	SEE ABOVE USER & DATE		
Comment :	Est Rev:A New Issue 06-02-02 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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Comment: Qty.: 0.1470 f(s)/Unit Total : 0.2940 f(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: M19704

06 04 03

2.0	SHEAR	SHEAR
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Comment: SHEAR 2.36" X 8.70" ID
 Cut Flat pattern 2.50" X 8.50" as per Dwg D3479

06 04 03

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1 a 1-Debur
 1 b degrease with wash n' wire
 2 2-Roll part as per Dwg D3479

Permanent Change

3-Spot weld as per Dwg D3479 and Dart QSI 018

4-Fabricate Bead using Rotary Machine as per Dwg D3479




4.0	QC5/8	WELD INSPECTION
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Comment: WELD INSPECTION & Work to Current Step

06 04 04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06/01/03	2	Shear size should be 2.3800" x 9.700"				 06/01/03	 06/01/03	
	4	Remove Weld inspection Permanent Change					 06/04/03	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/04/18
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TUBE

Job Number: 26476

Part Number: D34791

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

15060403

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP06/04/18 (8)

Job Completion



u 06-04-05

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries